

University of Stuttgart

Institute of Industrial Automation and Software Engineering







Integrating Large Language Model Agents with Simulation Model for Smart Oven Control

Presenter: Ziyao Zhou

Supervisor: Yuchen Xia M. Sc.

Examiner: Prof. Dr. Ing. Michael Weyrich



Introduction

- General Application of LLM
- Special Application
- LLM Agents

General applications

LLM for natural language processing and chatbot



Natural Language/ Code/ etc. → LLM ﷺ → Natural Language/ Code/ etc. (Text)

Special applications

LLM Agent Used in Automation Tasks



Coding in software engineering ^{[1][2][3]}

 [1] Assessing the Capabilities of ChatGPT to Improve Additive Manufacturing Troubleshooting
 [2] CodeT: Code Generation with Generated Tests
 [3] CodeBERT: A Pre-Trained Model for Programming and Natural Languages



[4] ChatTwin: Toward Automated Digital Twin Generation for Data Center via Large Language Models
[5] Empowering digital twins with large language models for global temporal feature learning
[6] ProAgent: From Robotic Process Automation to Agentic Process Automation

Interact with Industrial Digital Twin^{[4][5][6]}



Perform specific tasks^{[7][8][9]}

[7] LLMind: Orchestrating AI and IoT with LLM for Complex Task Execution[8] Tidybot: Personalized robot assistance with large language models[9] Large Language Models for Supply Chain Optimization

LLM Agent For automate tasks





Compared To Traditional Agent:

- Enhanced Capability of Natural Language Understanding
- Enhanced Capability of Handling Variable Tasks

Apply LLM Agent to Interact with Simulation Model



Xia, Y., Dittler, D., Jazdi, N., Chen, H., & Weyrich, M. (2024). LLM experiments with simulation: Large Language Model Multi-Agent System for Process Simulation Parametrization in Digital Twins. https://arxiv.org/abs/2405.18092v1

Use Case

Manufacturing process:

Simulation Model in This Research

Heating and Ventilation





Home device:

Cooking Oven



- Heat treatment of metals
- Automotive Paint Baking
- Household Oven



- Modeling
- Calibration
- Experimental validation



Conceptual Diagram





Subsystems - Heat Radiation



Heating Processes

Heat Radiation 1

Heat Radiation 2

Heat Convection 1

₩-+CJ

₽~+<u>C</u>

Subsystems - Heat Convection





Subsystems - Soft Sensor





Calibration and Validation

- Calibration
- Experimental validation



Simulation Calibration

Roast Chicken Experiment

Real Experiment Measurement





Simulation Measurement After Calibration







Oven Setting: 0-1200s: 220°C, 2000r/min. 1200s-3200s: 160°C, 1200r/min.



Calibration Evaluation

Calibration with a sample

Experiment Chicken Property:

1.07°C/min

Weight: 1.322kg, Initial Temperature: 10°C



100°C Temperature/C	Max 78°C Min 10°C		80	Ē
			Simulation 👳	irve
	00 42:40 size	າຍ	C 50	
		nanging Point	20	
		mperature	7°C	
	Temperature at Changing Point		42.9°C	42°C
	End Temperature		78.5°C	78°C
	Slope from 0s to 1200s		1.80°C/min	1.60°C/min

Slope from 1200s to 3200s

Calibration Error: 3.57%

1.08°C/min

Simulation Validation

Validation with a second sample

Experiment Chicken Property:

Weight: 1.322kg, Initial Temperature: 10°C





	Simulation Curve	Real Oven Curve	
Grill Time	3120s		
Time Changing Point	1200s		
Initial Temperature	20°C	20°C	
Temperature at Changing Point	53°C	49.8°C	
End Temperature	79.2°C	80°C	
Slope from 0s to 1200s	1.49°C/min	1.65°C/min	
Slope from 1200s to 3200s	0.92°C/min	0.81/min	

Calibration Error: 4.92% acceptable

Control Modeling

• System Workflow



Control Workflow



Use LLM agent to control Simulation Process Control

- Control Policy
- Two LLM Agents
- System Workflow

	LLM Multi-Ag	ent System			
	Control Policy Update Agent				
	Control Execution Agent				
Data	a interface	Control interface			
	Digital Twin System				
Simulation Model Predictive & Dynamic D					

Control Policy









Updated Control Policy:

For XL Size Whole Chickens:				
0- 50 min	230°C	1000 r/min		
51-95 min	140°C	1000 r/min		
96-110 min	230°C	2500 r/min		



LLM Agent for Control Policy Update



LLM Agent System



How can LLM update the control policy?

--It needs heuristical knowledge





2 Steps for LLM Agent

To Update the Control Polic

Step 1. Reason the error in food property

"m" = "1.3kg" 🚫

"m" = "1.484kg" 📿

Knowledge Base Creation from Simulation Model

Knowledge Base Creation from Simulation Model

Oven Setting Adjustment Policy (Second Step)





Experiment & Evaluation

- LLM Prompt Design
- Experiments under Variate Food Properties

Prompt Design

Prompt Section	Definition	Typical Examples	
Agent Task Description	Describe the role and the task responsibility of the LLM agent	"You are an AI trained to analyze deviations between the current temperature curve of food in an oven and a standard curve"	
Knowledge Entries	Texts summarized from <u>knowledge base,</u> informing LLM to make inference and decision	<i>"For heat capacity, if the temperature difference is - 0.76%, the true heat capacity should be 1% higher; if the temperature difference is +0.76%, the true heat capacity should be 1% lower."</i>	
Instructions	Steps LLM should follow to complete the Task	"Step 2: Update the corresponding parameters in the current oven settings (from info. 4) with the values determined in the previous step."	

LLM Agent System

Control Policy Update Agent

Control Execution Agent

Prompt Design

Policy Update Agent

Agent task

description

Knowledge entries

Instructions

You are an AI trained to analyze deviations between the current temperature curve of food in an oven and a standard curve. Your task is to determine the reason for these deviations based on changes in one or more of the following parameters: heat capacity and weight. You will then adjust the food parameters accordingly and develop a new baking plan that better aligns with the current food, resulting in an updated standard curve. You have the following informations available:

1.Food Type: Whole Chicken

2.Temperature Difference Between Current and Standard Curve in the Fifth Minute (Format: "Current Temperature ~ Standard Curve Temperature"): 9.0° C (-5.556%, which means 5.556% lower than standard. Based on experience, the / average difference will be the twice of the difference in fifth minute, which means in this situation, the average difference can be considered as -11.112%, which means 11.112% lower than standard.)

3.Impact of Food Parameters on Temperature Curve:

There are coefficients (K) between the food parameters and the food temperature curve. For heat capacity, if the temperature difference is -0.76%, the true heat capacity should be 1% higher; if the temperature difference is +0.76%, the true heat capacity should be 1% lower.

'For weight, if the temperature difference is -0.84%, the true weight of food should be 1% higher; if the temperature 'difference is +0.84%, the true weight of food should be 1% lower.

Note: The temperature changes mentioned above apply to the change of a single parameter. If two parameters change simultaneously, the temperature change will be their combined effect. For example, if the heat capacity increases by 0.3% and the weight increases by 1% at the same time, the final temperature difference shown to you would be - (0.76 * 0.3 + 0.44%).

4.0ven Settings for the Standard Curve:

{'type of food': 'chicken', 'heat_capacity': '2720', 'm': '1.3', 'water_content': '74', 'initial_temp': '4', 'A': '0.14', 'first_period': '2400', 'first_period_temp': '200', 'first_period_fan_speed': '1000', 'second_period': '1200', 'second_period_temp': '135', 'second_period_fan_speed': '1000', 'third_period': '1600', 'third_period_temp': '230', 'third_period_fan_speed': '2000'}

Note: Keys definition: "type of food", "heat capacity", "m", "initial_temp", "A" represent the properties of the food: type, heat capacity, weight, initial temperature, surface area. There are three grill phases specified in the setting, including its time duration, over temperature and over fan speed.

5.Principles for Modifying the Standard Curve:

The standard curve changes with variations in the three parameters (heat capacity, weight, surface area) as follows: •If heat capacity increases by 10%, the second period time increases by +400s, and the temperature increases by +10°C. •If heat capacity decreases by 10%, the first period time decreases by -400s.

•If weight (m) increases by 10%, leading to a 1% increase in surface area (A), the second period time increases by +300s, temperature by +10°C, and the third period temperature decreases by -10°C.

•If weight (m) decreases by 10%, leading to a 1% decrease in surface area (A), the second period time decreases by -400s, and the temperature by -10°C.

Now, strictly follow the steps outlined below to execute this task and output the process you did for each step :

Step 1 Analyze the first three pieces of information (food type, temperature differences in the first five minutes, and the impact of food parameters on the temperature curve) to identify which parameter(s) differ from the standard curve. In this case, you can only take weight and surface area as the cause of temperature deviation.

Quantitatively determine whether each parameter is higher or lower and by how much. Attention: The change of food weight always lead to its surface area change (one tenth of the weight change). If weight decreases, it can only leads to shorter grill time or lower grill temperature, so does the heat capacity. If you increase the temperature based on a smaller weighted food, you should do the inference again.

Step 24 Update the corresponding parameters in the current oven settings (from step 4) with the values determined in the previous step.

Step 3: Based on the changes in food parameters inferred in Step 2, and using the guidelines from information 5, calculate the necessary adjustments to the oven settings (including the duration and temperature for each period). Update the settings accordingly.

Step 4 Output the final oven settings in form of JSON: All keys and values must be enclosed in double quotes. Do not include any comments, additional explanations, or extra content.Produce only the pure JSON data structure.

Step 5: Output the result of your inference within the [INFERENCE][/INFERENCE] labels: Parameter(s) that you considered as the cause of the temperature difference, and how you changed the value of them

Control Policy Update Agent

Control Execution Agent

You are an AI designed to monitor and optimise the baking process in an oven. Your task is to generate the

most suitable oven settings (oven temperature and fan speed) for the moment by referring to the standard curve. You need to follow the information that I provide and follow the steps that I lay out for you step by

Prompt Design

Control Execution Agent



step to complete the task.

[/CONTROL]

Experiment Errors in food weights



LLM Agent System

Control Policy Update Agent

Control Execution Agent

LLM Agent System

Control Policy Update Agent

Control Execution Agent

Experiment

Errors in food heat capacity



Experiment

Errors in both food weight and heat capacity

Input Heat Capacity: 2720J /(kg·K), Weight: 1.3kg Real Heat Capacity: 2900J /(kg·K), Weight: 1.5kg



LLM Agent System

Control Policy Update Agent

Control Execution Agent

Given the temperature difference of -20.93% (current temperature being 20.93% lower than the standard curve), and based on the

Step 1: Analysis of Deviations

Different Hypothesis of LLM Agent

LLM agent's reasoning is not always correct Real Situation: Food Weight -0.2kg, Heat Capacity +7%

LLM perform tasks based on hypothetical reasoning

Comparison of Temperature Curves Old Standard Curve Real Curve Without Knowledge Informed Contro H3: Heat Capacity +20.8% H2: Food Weight -0.38kg Comparison of Tem Comparison of Te New Standard Curve Real Curve New Standard Curve Real Curve 40 Time (minutes) No longer explainable

University of Stuttgart, IAS

LLM Agent System

Control Policy Update Agent

Control Execution Agent

09/25/2024 27

LLM Agent System

Evaluation of the Closed Loop Temperature Control

Control Execution Agent

Errors in food weight:





Errors in both food weight and food heat capacity:



		Initial Temperature	End Temperature	Minimum Difference	Maximum Difference	Average Difference
m+0.2kg	Standard Curve	4° <i>C</i>	76.2° <i>C</i>	0%	3.66%	2.07%
R	Real Curve	4° <i>C</i>	76.1° <i>C</i>			
c+10%	Standard Curve	4°C /6.4°C	0%	4.17%	2.03%	
	Real Curve	4° <i>C</i>	76.6° <i>C</i>			
m+0.2kg &	Standard Curve	4° <i>C</i>	75.7° <i>C</i>	0%	2.69%	1.00%
c+7%	Real Curve	4° <i>C</i>	75.9° <i>C</i>			

Conclusion

- Task completed
- Future Work

Conclusion



Tasks Completed:

Proof-of-Concept

•

- A feasible design using LLM to control simulation
- However, limitations observed
 - Simulation != Reality (calibration error)
 - Hypothesis not always correct (LLM need more information to confirm the hypothesis)

Future Work:

- Hypothesis validation
- Comparision with other smart control methods
- Automated knowledge base creation



University of Stuttgart Institut of Industrial Automation and Software Engineering

Thank you!



Ziyao Zhou

e-mail st180519@stud.uni-stuttgart.de phone +49 (0) 711 685fax +49 (0) 711 685-

University of Stuttgart

